



TECHNICAL DATA SHEET

KIMIA JAVID SEPAHAN Co.

Newpipe Building, No. 83, Dr. Shariati Street (West), Tohid Ave, Isfahan, Iran

Phone: +98(31)-36937 (Ext 7281-7282)

Fax: +98(31)-62822010

Post Code: 817387685

Email : info@kimijavid.ir

www.kimijavidco.com

Kimfill 4240

Filled Polypropylene Compound

Product Description

Kimfill 4240 is a Copolymer Polypropylene filled compound with Talc. Compounding polypropylene with talc makes increase in stiffness, strength, hardness, dimensional stability, thermal and creep resistance, and reduced shrinkage. Kimfill 4240 can use in make electric/electronic appliance, automotive and mechanical industries.

General

Material Status	• Commercial: Active
Availability	• Middle East, Europe, Asia
Additive	• 40% Filler by Weight
Features	• Good Stiffness • Very Good UV & Weather Resistance • Good Impact Resistance
Uses	• Automotive • Household and Industrial Parts
Appearance & Form	• Black, Pellet
Packaging	• 25 Kg Multi-Layer Bag, 1000 kg Jumbo Bag
Processing Method	• Injection Molding

Nominal Value Unit

Test Method

Physical

Density	1.23±0.01g/cm ³	ISO 1183
Melt Flow Index (230°C, 2.16kg)	8±1 g/10min	ISO 1133
Filler Content	40±2 %	ISO 3451-1
Mold Shrinkage	0.9±0.2 %	Internal Method

Mechanical

Tensile Strength (50mm/min)	18-23 MPa	ISO 527
Tensile Strain (Break)	≥ 15%	ISO 527
Charpy Unnotched Impact Strength (23°C)	NB	ISO 179
Charpy notched Impact Strength (23°C)	≥ 9 Kj/m ²	ISO 179
Hardness	64±2 Shore D	ISO 868
Weatherability Test (2580 hr)	No Change	ISO 4892-2

Processing Conditions

As a guide the following temperature profile and other condition is recommended

Zone 1	Zone 2	Zone 3	Zone 4	Die	Drying Time	Drying Temperature
180-190°C	190-200°C	200-210°C	210-215°C	215-220°C	1-2 hr.	80-90 °C

Shelf Life & Storage

Shelf life at proper storage is at least 18 months from production date, but in case of a long storage time, potential moisture pick-up needs to be eliminated by drying before injection. Sacks should be stored in dry/closed condition and protect from sunlight.

Note

This documentation is made out based on our tests and experiments in our R&D center with piled up experience and knowledge. And the values are measured on injection molded test specimens. It is suggested that this information contained in this document can be used for general indication. Therefore, you should not construe it as product specifications, and you should do appropriate test before you considering your conditions for newly applications.

Issue Date: Nov. 2019

Issue Number: 01

R&D Department